



ITALY

MILAN TO ROME 2015

DEPARTS FROM NEW YORK

All Inclusive Prices of:

May 12th - \$3598*

July 7th - \$4048*

Sept. 8th - \$3598*

Nov. 3rd - \$3398*

ALSO AVAILABLE:

Amalfi Coast Extension



Your Journey Includes:

Basic Tour & Guided Sightseeing • Roundtrip International Airfare from New York (Additional baggage & Optional fees may apply, see fine print for details)

Fuel Surcharges and Government Taxes (Subject to Change) • Admin. Fees, Entrance Fees, Gratuities & Program Fees

Daily Buffet Breakfast & Dinner • Deluxe Motorcoaches • First Class Hotels and Much, Much More!

**All prices reflect a 4% cash discount*



Educational Opportunities Tours

www.EO.Travel

P.O. Box 6098, Lakeland, Florida 33807 Ph: 863-648-0383 email: eo@travelwithus.com



ITALY *2015*

Day 1 Depart USA

Your Italian adventure begins as you depart on your international flight.

Day 2 Depart USA and Arrive in Milan

You will be met at the airport in Milan by our representatives. Begin your time in Italy with a stop to overlook the famed Lake Garda, the largest lake in Italy. Continue on to Verona, home to Roman ruins and a courtyard that reminisces the scenes from Romeo and Juliet, whose storyline is based in Verona. Finish the day at your hotel for dinner and overnight.

Day 3 Venice

You will travel by boat to the magical city of Venice. Rising between sea and sky, this fascinating city boasts waterways and boats instead of roads and cars, encompassing 118 islands separated by more than 150 canals. You will stand in the Piazza San Marco, bordered on three sides by palatial arcades in two tiers and faced on the other by the Basilica of St. Mark, one of the world's most magnificent churches. You'll visit the Basilica with its treasure of marble and gold-background mosaics. From the square, you can see the famous Bell Tower and the Clock Tower, as well as the charming pink and white Doges' Palace. You'll view the sadly romantic Bridge of Sighs. There is much more to see in Venice and you'll enjoy free time to explore on your own. You can shop, stroll along the bridges and canals or, perhaps, indulge in a gondola ride along the Grand Canal. Dinner and overnight in Venice area.

Day 4 Pisa

Travel to Pisa where you can snap your photo in front of the famous Leaning Tower. This 180 foot tall round tower is over 10 degrees out of perpendicular. In the past, some thought the tower was designed to lean. In fact, it was designed to stand straight and tall. The tower began to lean during its construction in 1173 and corrective efforts failed. Even if it did not lean, it would still be one of the most remarkable bell towers in Europe. While the tower is a great source of pride for the town's people, it is just one of several renowned buildings in the center of Pisa. Check into your area hotel for dinner and overnight.

Day 5 Florence

The elegant city of Florence is nestled between a line of hills and the banks of the Arno River. During your stay, you will have time to enjoy the beautiful gardens and stroll through the open-air markets. Every street, every square and winding alley of Florence is a showcase for Romanesque, Gothic and Renaissance grandeur. Among the wealth of masterpieces to be found in Florence, you'll see the Piazza della Signoria with its Neptune Fountain and Vecchio Palace, the Santa Maria del Fiore Cathedral which houses Michelangelo's unfinished Pietá, the Baptistry which features Ghiberti's famous Gates of Paradise and the Academy where you can view some of Michelangelo's finished and unfinished work, including the awe-inspiring David.

Day 6 San Gimignano and Siena

This morning, continue on to one of the most charming and picturesque of all the Tuscan hill towns, San Gimignano. Magical, medieval towers dominate the town. At one time there were more than 70 towers, but only 14 remain today. Beautiful Siena is built across several hills and valleys. The focal point of the city is the shell-shaped town square which is both a meeting place and market place. It is also the venue for the town's famous horse race known as the "Palio".

Day 7 Assisi

Your journey continues as you travel to Assisi, a charming medieval town which was the home of St. Francis. Just two years after his death, the large Basilica was started in his memory. At one time, the land on which the church stands was an execution ground for condemned criminals. In his humility, St. Francis asked to be buried there and it became known as the Hill of Paradise. The church contains his tomb and many great works of art. Overnight in Rome area.

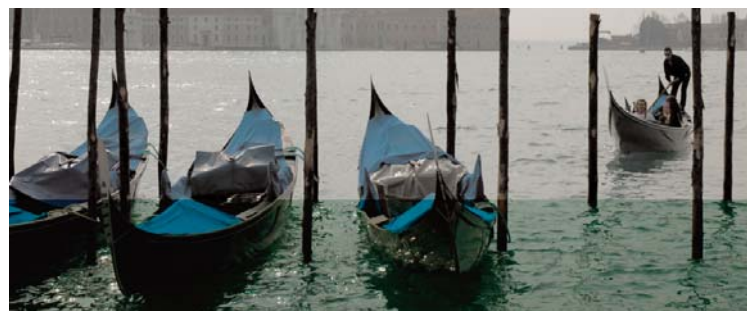
Day 8 Ancient Rome

History is woven through the streets and neighborhoods of Rome as in no other city. Today you'll explore the many wonders of ancient Rome when you visit the magnificent Colosseum and the Pantheon. From the most sacred hill of ancient Rome, Campidoglio, you'll view the Forum. You'll also view the Circus Maximus, the Arch of Titus, the famous Baths of Caracalla and the Arch of Constantine. You'll see the Victor Emanuel Monument and the Monti Region, Rome's most ancient neighborhood which spreads over three of her seven hills. In the afternoon, you'll discover why Rome is also known as the "City of Love". You'll explore the romance of Rome as you climb the graceful Spanish Steps and stop at the famous Trevi Fountain. Legend says those who toss a coin into the fountain will one day return to Rome to toss another into the waters of Trevi.

Day 9 Vatican City and Christian Rome

Christianity came late in her long history, conquering and changing Rome in a way few other invaders have. Today, you will experience the glory of Christian Rome when you visit the Vatican, home to one of the greatest museums in the world. And, of course, you'll enter St. Peter's Basilica and the Sistine Chapel, where you'll view Michelangelo's frescoes which have been restored to their full, colorful glory.

Day 10 Return to the USA or enjoy the Amalfi Coast Extension.





**Travel from a City
Near You for Just a
Little More**

Amalfi Coast Extension: \$1448*

Day 10 Travel to Castel Gandolfo, the Pope's summer residence. The Romans also preferred this area in the summer to get out of the heat. Enjoy the incredible beauty of this region as your bus travels to Sorrento. You will be in awe of the dramatic cliff top drive that leads to your hotel. During your three night stay, you'll have time to discover the colorful ambiance of this delightful town and enjoy the view of Mt. Vesuvius.

Day 11 The Amalfi Coast is considered to be one of Italy's finest! You will be enchanted by the rich hues of the blue green sea, the tiny mystical islands and the pastel colored cottages gathered round tiny harbors! Have your camera ready to capture one breathtaking view after another! Snap a photo of the famous village of Positano which has graced a thousand postcards and charmed at least three generations of travelers. Visit the town of Amalfi, a must for every visitor! A glorious maritime republic from the 9th to 12th centuries, the town is also famous as the place where the compass was invented and boasts a splendid Duomo in Arab-Norman style. Time permitting, you'll stop at the village of Vietri Sul Mar, home of Amalfi Coast ceramic factories which produce the colorful tiles that decorate every church tower in the area.

Day 12 Enjoy a boat ride to the lovely Isle of Capri which has enticed visitors for thousands of years. Today you will have the opportunity to savor it's beauty and be captivated with the fabulous views and elegant shops.



Day 13 You will visit the spectacular ruins in Pompeii which were covered by the eruption of Mt. Vesuvius in 79 A.D. The city remained buried and undiscovered for almost 1500 years until excavation began in 1748. These excavations continue today and provide insight into life during the Roman Empire. Continue to the Rome area for dinner and overnight.

Day 14 Return to the USA with wonderful memories to share!

SELECT YOUR 2015 DEPARTURE DATE

ALL INCLUSIVE PRICE FROM NEW YORK

May 12	\$3598*
July 7	\$4048*
Sept 8	\$3598*
Nov 3	\$3398*

*All Prices Reflect a 4% Cash Discount

SAVE WHEN YOU REGISTER EARLY

\$60

9 Months Prior
to Departure

\$50

8 Months Prior
to Departure

\$40

7 Months Prior
to Departure

\$30

6 Months Prior
to Departure

Full deposit required.
Savings deducted from
balance.



Albuquerque NM	\$498
Atlanta GA	\$298
Austin TX	\$348
Baltimore MD	\$198
Birmingham AL	\$398
Boise ID	\$348
Boston MA	\$198
Cedar Rapids IA	\$398
Charleston WV	\$398
Charlotte NC	\$248
Chicago IL	\$298
Cincinnati OH	\$398
Cleveland/Akron OH	\$298
Colorado Springs CO	\$398
Columbia SC	\$348
Columbus OH	\$298
Dallas/Ft. Worth TX	\$398
Dakotas	\$498
Dayton OH	\$298
Denver CO	\$398
Des Moines IA	\$398
Detroit MI	\$298
Fargo ND	\$498
Fayetteville AR (XNA)	\$498
Fort Lauderdale FL	\$298
Fort Myers FL	\$298
Fort Wayne IN	\$398
Grand Rapids MI	\$398
Green Bay WI	\$398
Greensboro NC	\$348
Grrville/Sprtnbrg SC	\$398
Honolulu HI	\$898
Houston TX	\$398
Indianapolis IN	\$348
Jackson MS	\$398
Jacksonville FL	\$298
Kansas City MO	\$398
Knoxville TN	\$348
Las Vegas NV	\$498
Lexington KY	\$348
Little Rock AR	\$448
Los Angeles	\$398
Louisville KY	\$398
Memphis TN	\$398
Miami FL	\$298
Milwaukee WI	\$298
Minn/St. Paul MN	\$398
Mobile AL	\$448
Montana (BIL, HLN)	\$498
Nashville TN	\$298
New Orleans LA	\$298
Norfolk VA	\$298
Oklahoma City OK	\$398
Omaha or Lincoln NE	\$398
Orlando FL	\$298
Pensacola FL	\$348
Phoenix AZ	\$448
Pittsburgh PA	\$248
Portland OR	\$448
Raleigh/Durham NC	\$298
Reno NV	\$398
Richmond VA	\$298
Roanoke VA	\$348
Rochester NY	\$198
Sacramento CA	\$498
Salt Lake City UT	\$398
San Antonio TX	\$448
San Diego CA	\$448
San Francisco CA	\$398
Seattle/Tacoma WA	\$398
St. Louis MO	\$298
Tampa FL	\$298
Tri-Cities TN	\$348
Tucson AZ	\$398
Tulsa OK	\$398
Washington DC	\$198
West Palm Beach FL	\$298
Wichita KS	\$398

This chart reflects pricing and no flight routings. If you depart from a different city than your group, or take an extension, you may fly on a different scheduled flight. Prices are subject to change without notice.



THE FINE PRINT

TRAVEL REGISTRATION FORM

Mail to: EO Tours • P.O. Box 6098, Lakeland, FL 33807-6098
Phone: 863-648-0383 email: eo@travelwithus.com

Host: ID#:
Departure City: Departure Date
Passenger Names: (as they appear on your passport)

1) Legal Name Title:
Birth date: State of Birth:
Passport # Issue Date:
Place of Issue: Exp. Date:
Preferred Name: Sex: Male Female
Email: Send me emails about my trip/EO promos

2) Legal Name Title:
Birth date: State of Birth:
Passport # Issue Date:
Place of Issue: Exp. Date:
Preferred Name: Sex: Male Female
Email: Send me emails about my trip/EO promos

Address:
City: State: Zip Code
Phone Alt. Phone:

Roommate(s):
If No Roommate: Try to Match Me Single Room (availability limited)

Emergency Contact: Relationship:
Phone: Alt. Phone:

Tour Selection: Basic Program
Add Amalfi Coast Extension

Travel Protection Plan:
I/We Accept
I/We Decline

Important Information Regarding Travel Protection:
1) Travel Protection coverage cannot be added after you have paid in full.
2) Premium is based on TOTAL cost of trip and is non-refundable.
3) Coverage begins when your premium payment is received by EOT (separate from deposit & clearly designated as your travel protection premium)
4) Premium must be paid in full no later than 105 days prior to departure

FULL DEPOSIT OF \$300 PER PERSON REQUIRED

\$300 (per person) Other Amount \$

Check # (Payable to Educational Opportunities Tours)

To Register Via Credit Card, you must go to www.EO.travel

By signing below, I/We certify that I have read the "Fine Print," understand its content, and agree to its terms including but not limited to the potential for price increases that may apply before payment in full has been received as set forth in the "Fine Print" and potential price increases after payment in full has been received due to government imposed taxes and fees.

Signature:
Signature:

Tour: IT15
Code: A
ID:

01/30/15

Travel Protection Plan - Premium Rates For All Tours

Table with 6 columns: Trip Cost, Plan Cost, Trip Cost, Plan Cost, Trip Cost, Plan Cost. It lists various trip cost ranges and their corresponding plan costs.

Schedule of Coverages Maximum Benefit
Part A Trip Cancellation Trip Cost
Part B Accidental Death & Dismemberment \$25,000
Medical Expense / Emergency Assistance \$50,000
Trip Interruption Trip Cost
Travel Delay (Up to \$100 Per Day) \$500
Missed Connection \$500
Baggage and Personal Effects \$1,000
Baggage Delay \$100

Additional Cancellation Protection
When you purchase this Travel Protection Plan at or before the final payment due date for Your Trip, you also receive the Educational Opportunities Tours Pre-Departure Cancellation Waiver Benefit that allows you to cancel your Educational Opportunities Tours travel arrangements up to the day of departure for any reason (excludes no shows and those not permitted boarding). With this Educational Opportunities Tours Cancellation Waiver, your non-refundable land cancellation penalties will be refunded in Educational Opportunities Tours travel certificates. Certain travel programs are not eligible for this benefit, such as cruise and land programs listed and detailed on the Educational Opportunities website (www.eo.travel). Premiums must be paid in addition to initial or second deposit prior to the final payment for coverage to be in effect.
FOR A FULL DESCRIPTION OF THE PLAN GO TO: www.tripmate.com/wpf47E

Part A - Travel Arrangement Benefits are provided by Educational Opportunities Tours.
Part B - Travel Protection Benefits are provided by United States Fire Insurance Co.
* For New York Residents Only: Part A Benefits are travel arrangement benefits underwritten by United States Insurance Company.

Conditions and Limitations

This is a brief description of the plan available for all Travel Protection sales for Trips departing January 1, 2013 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage. For example, coverage does not apply to any Sickness or condition of you, a Traveling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of the coverages (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Opportunities Tours, Inc. at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first.), suicide, normal pregnancy, war or any act of war. Other Covered Reasons, as defined, includes the following events or their consequences: Cancellation or Interruption of your Trip due to: Inclement Weather, unannounced Strike, mechanical breakdown that causes complete cessation of services of Your Common Carrier for at least 12 consecutive hours; a documented traffic accident while en route to departure; being hijacked or quarantined; jury duty; destruction of your home or destination by fire, flood, burglary or natural disaster; being called to the emergency service of government to provide aid or relief in the event of a natural disaster; a documented theft of passports or visas; a transfer of employment of 250 miles or more; or Revocation of military leave. For further information ask for the Certificate of Coverage which fully details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan. This plan is underwritten by: United States Fire Insurance Company, Eatontown, NJ. Benefits are administered by: Trip Mate, Inc., 9225 Ward Parkway, Suite 200, Kansas City, MO, 64114, 1-800-888-7322 (in CA, dba Trip Mate Insurance Agency).

INCLUDED:
Roundtrip International Airfare, Deluxe Motorcoaches, 1st Class Hotels, Guided Sightseeing, Entrance fees to sites visited, Breakfast & Dinner daily, Gratuities, Program Fees, Fuel Surcharges \$600, Taxes \$98 (Increases in government Tax and Fees are subject to change)

NOT INCLUDED IN PRICE - will appear on your statement: (1) Extension Border taxes, visas and other fees.

ALSO NOT INCLUDED IN PRICE:

(1) Optional Travel Protection Program (see box); (2) Extensions and Optional sightseeing as listed in the brochure; (3) Miscellaneous fees such as Individual Transfers; Passports, Laundry, Lunches, Beverages at Meals; (4) Voluntary "Love Offering" for Guide and Driver; (5) \$100 Document fee for Non-US/Canadian residents.

PAYMENT:

All prices reflect a 4% discount for full payment via check. A full deposit of \$300 per person is required. An additional deposit of \$1500 and full Travel protection premium is due 105 days prior to departure. Travel Protection Premiums must be paid in addition to initial or second deposit prior to the final payment for coverage to be in effect. Final payment for trip is due 60 days prior to departure. Thereafter, a late payment fee of \$100 will be assessed.

SAVINGS:

Early registration discounts are deducted from the balance of your bill. Hosts/Co-hosts are not eligible.

ADDITIONAL AIRLINE FEES:

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. Additionally, you may incur optional fees (food, excess baggage, overweight baggage, items of personal nature, etc.) as well. For more information, visit www.eo.travel/travelinfo/airlinefees.aspx.

PRICE INCREASES:

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

ACCOMMODATIONS:

Price is based on double occupancy. When available, single rooms are often smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee a roommate will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or you request a single room, the following charges apply: \$498 during the basic week; \$298 for Amalfi Coast Extension.

AIRLINE ROUTES and TICKETS:

In order to keep prices low, EOT does not guarantee the most direct routing to your final destination. Once "printed", airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary.

FLIGHT TIMES:

All flight times are subject to change by the airlines without advance notice. EOT is not responsible for such changes or delays and does not reimburse expenses resulting from such delays. If making own flight arrangements to departure city, we recommend you purchase a ticket which can be changed without large penalties.

ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this brochure. While you will see all sites listed in this brochure, the order of sites and/or days and number of days may be altered to accommodate changes in airline, hotel schedules, and local conditions. Due to airline schedules, some participants may receive one or two extra leisure days at a nominal per day charge and some extensions may not be available on all departure dates. If itinerary changes necessitate extra overnights, you will be charged \$125 per night; single rooms \$175 per night. Meals for extra nights are not included.

DEVIATIONS:

Deviations from the standard tour program must be submitted in writing and are subject to a minimum of \$80 per person assessment fee plus any additional airline fees, if applicable. Transfers for passengers who deviate are not included.

CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program provided premium has been paid and reason for cancellation is insurable. Those who do not take travel protection should be aware of the following cancellation penalties: From day of registration to 105 days prior to departure, you will be charged the \$100 non-refundable administrative fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following charges: 104-60 days = \$400; 59-45 days = \$600; 44-31 days = 40% of total cost; 30 days to day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, no refund for any services not used.

FIT TO TRAVEL STATEMENT:

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged, those needing wheelchairs, oxygen, or other ambulatory assistance will find the tour extremely limiting in their experiences. If you have questions, please contact Educational Opportunities Tours Inc, for more details.

REGISTRATIONS RECEIVED 105 DAYS PRIOR TO DEPARTURE OR LESS:

We welcome registrations after 105 days prior to departure. Registrations received 105 days prior to departure or less may incur an additional fee based on air availability. Additional fees will be advised upon registration.

VALIDITY DATE:

This brochure is valid until 03/30/2015. If validity date has passed, current brochures may be found at www.eo.travel. Registrations will still be accepted after the validity date!

RELEASE INFORMATION

Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure.

Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. EOT assumes no liability for injury, death, damage, loss, theft, accident, delay or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service. EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party. Florida law will be applicable to any dispute which arises out of or concerns this brochure or your tour. Any and all litigation must be brought only in and for courts in Polk County, Florida to the exclusion of litigation anywhere else in the world.

Enrollment in and payment of deposit constitutes your acceptance of the "Fine Print." Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40