JANUARY 16-31, 2016

STARTING AT \$3998*

2016 Cruise

South AMERICA

16 Days - Valparaíso, Chile to Buenos Aires, Argentina



*All Inclusive Price

International Airfare & Airline Fuel Surcharges Based on Miami Prices

(Additional baggage & optional fees may apply, see fine print for details)

Meals on Ship, Admin. Fees, Port Charges, & Government Taxes (Subject to Change)

*All prices reflect a 4% cash discount



WWW.EO.TRAVEL



South AMERICA

2016 Cruise

Valparaiso, Chile

Exploring Valparaiso's serpentine streets and steep hills aboard a historic *ascensor* tram will offer you spectacular views of the city and the sea's white sand beaches. Plan to board your ship 2 - 3 hours before departure.

Puerto Montt, Chile

Founded by German colonists in 1853, Puerto Montt is the gateway to the Lake District's fjords, canals and snow-capped volcanos. Visit the wooden Cathedral Church with its unusual Parthenon-like design, shop the delightful craft market and try some *curanto*, a mix of shellfish, sausage, chicken and beef on a gooey pancake.

Chilean Fjords (scenic cruising)

In addition to their towering crystallized glaciers, the Chilean Fjords are incredibly rich in wildlife, including the world's largest birds like condors, albatross, giant petrels, and more. Keep an eye out for other exotic birds, seals, orcas and even the occasional whale. Make sure your camera has plenty of memory!

Strait of Magellan (scenic cruising)

As the best natural passage between the Atlantic and Pacific oceans, the Strait of Magellan separates South America from Tierra del Fuego. Throughout through the year, the cold waters of this beautiful strait attract countless species of dolphins, killer whales, and colonies of sea lions and elephant seals.

Punta Arenas, Chile

As part of a historic trade route, Punta Arenas is a rich mix of cultures and Chilean history. The National Park is a hiker's dream come true, and the Museum showcases regional artifacts. Drop by the square for local arts and crafts and be sure to try a King Crab plate.



Cruise	ltinerary		
<u>Date</u>	Port	Arrive	Depart
Jan. 16	Depart USA		7:00 PM
Jan. 17	Arrive in Valparaiso, Chile/Embark		
Jan. 18	At Sea		
Jan. 19	Puerto Montt, Chile	9:00 AM	7:00 PM
Jan. 20	Chilean Fjords	Sailing	
Jan. 21	Strait of Magellan	Sailing	
Jan. 22	Punta Arenas, Chile	7:00 AM	5:30 PM
Jan. 23	Ushuaia, Argentina	10:00 AM	7:00 PM
Jan. 24	Cape Horn, Chile	6:00 AM	8:30 PM
Jan. 25	At Sea		
Jan. 26	Puerto Madryn, Argentina	8:00 AM	5:30 PM
Jan. 27	At Sea		
Jan. 28	Punta del Este, Uruguay	9:00 AM	7:00 PM
Jan. 29	Montevideo, Uruguay	7:00 AM	5:00 PM
Jan. 30	Buenos Aires, Argentina	7:00 AM	overnight
Jan. 31	Buenos Aires to USA		

Ushuaia, Argentina

Charted by Magellan, Cook and Darwin, Ushuaia is the world's southernmost city and surrounded by mountains, sea, glaciers and sub Antarctic forests. Hit the trails of Tierra del Fuego National Park to search for wildlife, ancient aboriginal artifacts and a rare bloom that smells like chocolate.

Cape Horn, Chile (scenic cruising)

Cape Horn, the treacherous Antarctic strait connecting the Atlantic and Pacific oceans, was the trade route for clipper ships from the 1500s until the Panama Canal opened in 1915. Sea walls and cliffs still jut almost 1,400 feet from the sea while slabs of ice break off and crash in spectacular fashion.

Puerto Madryn, Argentina

This pretty seaside town is your gateway to Patagonia and the Península Valdés wildlife sanctuary. From beaches to historic sites steeped in Welsh tradition, Madryn has much to offer. Enjoy some Patagonian lamb before sampling the native chocolate and traditional Welsh cake for dessert.



Punta Del Este, Uruguay

With its beautifully pristine 20-mile shoreline, Punta offers two distinctively different beaches. Big waves beckon surfers at La Brava, while calmer waters create ideal conditions for sailing—or just plain relaxing—at La Mansa. Art lovers will enjoy the beautiful cliff side art museum, Casa Pueblo.

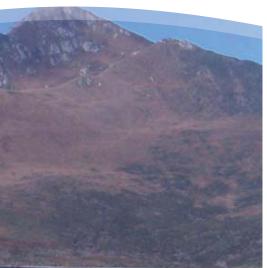
Montevideo, Uruguay

Uruguay's capital city of Montevideo honors colonial customs, long lunches, siestas and high tea; and its varied architectural styles reveal strong Spanish, Portuguese, French and British influences. A wide variety of fairs and markets will satisfy the most intrepid of shoppers.

Buenos Aires, Argentina

Cobbled streets, charming cafés and restaurants add a distinctively European flair to Buenos Aires. Discover the vibrant people and culture of this lively cosmopolitan capital that birthed the fiery tango.









ALL INCLUSIVE CRUISE PRICING*

11	Interior Stateroom (170 sq. ft.)	\$3998*
07	Ocean View Stateroom (170 sq. ft.)	\$4398*
2B	Veranda Stateroom (178 + 38 sq. ft.)	\$5298*

*Rates are per person, based on double occupancy. Includes airfare, port charges, taxes & fees.

Does not include Shore Excursions. All prices reflect a 4% cash discount







Travel for a little more than the Miami Price

Albuquerque NM	\$59
Atlanta GA	\$39
Austin TX	\$44
Baltimore MDBirmingham AL	\$29
Boise ID	\$44
Boston MA	\$29
Cedar Rapids IA	\$49
Charleston WV	\$49 \$24
Chicago IL	\$39
Cincinnati OH	\$49
Cleveland/Akron OH	\$39
Colorado Springs CO Columbia SC	\$49 \$11
Columbus OH	\$39
Dallas/Ft. Worth TX	\$49
Dakotas	
Dayton OH Denver CO	
Des Moines IA	
Detroit MI Fargo ND	\$39
Fargo ND	\$59
Fayetteville AR (XNA)Fort Lauderdale FL	\$59 ¢30
Fort Myers FL	\$39
Fort Myers FLFort Wayne IN	\$49
Grand Rapids MI	\$49
Green Bay WI Greensboro NC	\$49
Grnville/Sprtnbrg SC	\$44 \$49
Honolulu HI	\$99
Houston TX	\$49
ndianapolis IN	\$44
Jackson MS Jacksonville FL	\$ 49 \$30
Kansas City MO	\$49
Knoxville TN	\$44
Las Vegas NV	\$59
_exington KY Little Rock AR	\$44 \$5 1
os Angeles	\$49
_os Angeles L ouisville KY	\$49
Memphis TN	\$49
Milwaukee WI Minn/St. Paul MN	\$39 \$40
Mobile AL	\$54
Montana (BIL HLN)	\$59
Nashville TN	\$39
New Orleans LA Norfolk VA	
Oklahoma City OK	\$49
Omaha or Lincoln NE	\$49
Orlando FL	\$39
Pensacola FL Phoenix AZ	\$44 \$54
Pittsburgh PA	\$34
Portland OR	\$54
Raleigh/Durham NC	\$39
Reno NV Richmond VA	\$49
Roanoke VA	\$44
Rochester NY	\$29
Sacramento CA	\$59
Salt Lake City UTSan Antonio TX	\$49 \$54
San Diego CA	\$54
San Francisco CA	\$49
Seattle/Tacoma WA	\$49
St. Louis MO	
Tampa FL Tri-Cities TN	
Tucson AZ	
Tulsa OK	\$49
Washington DC	\$29
West Palm Beach FL Wichita KS	აპ9 \$∆0
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This chart reflects pricing and no flight routings. If you depart from a different city than your group, or take an extension, you may fly on a different scheduled flight. Prices are subject to change without notice.

TRAVEL REGISTRATION FORM

Mail to: EO Tours • P.O. Box 6098, Lakeland, FL 33807-6098 Phone: 863-648-0383 email: eo@travelwithus.com

Uaatı	ID#				
Host: Departure City:	Departure Date:01/16/16_				
	hey appear on your passport)				
	Title:				
	/ State of Birth:				
Passport #:	Issue Date:/				
	Exp. Date:/				
Preferred Name:	Sex: 🔲 Male 🔲 Female				
	☐ Send me emails about my trip/EO promos				
2) Legal Name:	Title:				
Birth date:/	/ State of Birth:				
Passport #:	Issue Date:/				
	Exp. Date://				
Preferred Name:	Sex: Male Female				
	☐ Send me emails about my trip/EO promos				
Address:					
	State: Zip Code:				
Phone:	Alt. Phone:				
If No Roommate: 🔲 Try	to Match Me Single Room (availability limited)				
Emergency Contact:	Relationship:				
	Alt. Phone:				
How did you hear about this Cruise?					
□ Interior Statere	Cabin Selection: Dom (11) ☐ Ocean View Stateroom (07)				
	Veranda Stateroom (2B)				
_	: (Required – only used if 1st choice is unavailable)				
☐ I/We Accept☐ I/We Decline	Important Information Regarding Travel Protection: 1) Travel Protection coverage cannot be added after you have paid in full. 2) Premium is based on TOTAL cost of trip and is non-refundable. 3) Coverage begins when your premium payment is received by EOT (separate from deposit & clearly designated as your travel protection premium). 4) Premium must be paid in full by 9/18/15.				
FULL DEPOS	IT OF \$500 REQUIRED (PER PERSON)				

2nd Deposit of \$600 Required 7/20/15 Final Payment Due 9/18/15

Payment: □ \$500 (per person) □ Other Amount \$_

(Payable to Educational Opportunities Tours)

To Register via Credit Card, you must go to www.EO.travel

By signing below, I/We certify that I have read the "Fine Print," understand its content, and agree to its terms including but not limited to the potential for price increases that may apply before payment in full has been received as set forth in the "Fine Print" and potential price increases after payment in full has been received due to government imposed taxes and fees.

Signature: Signature:

07/16/14

Tour: SA16

ID.

Date:011616 Code: A

Travel Protection Plan Schedule of Coverages Maximum Benefit Part A * Benefits provided by EOT **Premium Rates For This Cruise** Trip Cancellation .Trip Cost Trip Cancellation Inp vosi
Part B Benefits provided by United States Fire Insurance Co.
Accidental Death & Dismemberment \$25,000
Medical Expense / Emergency Assistance \$50,000 Trip Cost Plan Cost Trip Cost Plan Cost 0 to \$1000 \$99 \$4501 to \$5000 \$399 Travel Delay (Up to \$100 Per Day)
Missed Connection \$1001 to \$1500 . . \$149 \$5001 to \$6000\$449 \$1501 to \$2500 . \$199 \$6001 to \$7000 \$499 Baggage and Personal Effects ...\$1,000 \$2501 to \$3000 \$249 \$7001 to \$8000 \$549 \$3001 to \$3500 \$279 \$8001 to \$9000 \$599 Baggage Delay . \$3501 to \$4000 \$299 \$9001 to \$10000 \$699 * For New York Residents Only: Part A Benefits are travel arrangement benefits underwritten by United States Insurance Company. \$4001 to \$4500 . \$349

FOR A FULL DESCRIPTION OF THE PLAN GO TO: www.tripmate.com/wpF429E

Conditions and Limitations

This is a brief description of the plan available for all Travel Protection sales for Trips departing January 1, 2013 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage. For example, coverage does not apply to: any Sickness or condition of you, a Traveling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of the coverages for Per-Per-sisting from the value of the superages for the final payment for this plan is received by Educational Opportunities Tours, inc. at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first), suicide, normal prepagnor, war or any act of war. Other Covered Reasons, as defined, includes the other objects of the coverage conscious to the coverage which the consecutive hours, a documented traiffic accident while en route to departure, being highed or quarantimed; jury duyly, destruction of your home or destination by fire, flood, burglary or natural disaster, being called to the emergency service of government to provide aid or relief in the event of a natural disaster, a documented theff of passports or viasa; a transfer of employment of 250 miles or more; or Revocation illiarly leave, For further information ask for the Certificate of Coverage which fully details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan This plan is underwritten by. United States Fire Insurance Company, Estontown, NJ. Benefits are administered by. Trip Mate, Inc.*, 9225 Ward Parkway, Suite 200, Kansas City, MO, 64114, 1-800-888-7292 (*in CA, dba Trip Mate Insurance Agency).

- THE FINE PRINT -

INCLUDED: International Roundtrip Airfare and Overseas Transfers; Cruise; \$348 fuel surcharges, \$350 port charges & \$269 government taxes; Meals on ship.

ALSO NOT INCLUDED IN PRICE:

(1) Optional Travel Protection Program (see box); (2) Shore excursions; (3) Miscellaneous fees such as Passports, Laundry, Lunches, Beverages at Meals; (4) \$100 Document fee for Non-US and Non-Canadian residents; (5) Onboard gratuities (approx. \$168).

All prices reflect a 4% cash discount for full payment via check. A full deposit of \$500 per person is required. An additional deposit of \$600 is due 7/20/15. Travel Protection Premiums must be paid by the final payment date for coverage to be in effect. Final payment for trip is due 9/18/15. Thereafter, a late payment fee of \$100 will be assessed.

ADDITIONAL AIRLINE FEES

You may incur additional airline baggage and optional fees (food, excess baggage, items of a personal nature, etc.) which may be charged by the airline at check in. For more information, visit www.eo.travel/travelinfo/airlinefees.aspx.

PRICE INCREASES

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

ACCOMMODATIONS:

Price is based on double occupancy. When available, single rooms/cabins are often smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee one will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or if you request a single, the following single room/cabin charges apply: 175% of the cabin category price selected for basic itinerary. Single staterooms are extremely limited and subject to confirmation.

AIRLINE ROUTES and TICKETS:

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In order to keep prices low, EOT does not guarantee the most direct routing to your final destination.
Once "printed", airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary.

All flights are subject to change by the airlines without advance notice. EOT is not responsible for such changes or delays and does not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties.

ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this brochure. While you will see all sites listed above, the order of sites and/or days and number of days may be altered to accommodate changes in airline, hotel schedules, and local conditions. Due to airline schedules, some participants may receive one or two extra leisure days at a nominal per day charge and some extensions may not be available on all departure dates. If itinerary changes necessitate extra overnights, you will be charged \$125 per night; single rooms \$175 per night. Meals for extra nights are not included.

DEVIATIONS:

Deviations from the standard tour program must be submitted in writing and are subject to a minimum of \$80 per person assessment fee. Transfers for passengers who deviate are not included.

CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program provided premium has been paid and reason for cancellation is insurable. Those who do not take travel pretention should be aware of the following cancellation penalties: From day of registration to 121 days prior to departure, you will be charged a \$200 non-refundable administrative fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following charges: 120-91 days = \$1100; 90-61 days = 75% of total cost; 60-day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, no refund for any services protused. services not used.

FIT TO TRAVEL STATEMENT:

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged , those needing oxygen, wheelchairs, or other ambulatory assistance will find the tour extremely limiting in their experiences. If you have questions, please contact Educational Opportunities Tours Inc. for more details.

PREGNANCY/INFANT REGULATIONS

As to pregnancy, a woman cannot have begun her 24th week of pregnancy at any time before or during the cruise. If you are pregnant, please provide a medical note upon arrival at the pier for checkin from your physician stating your expected due date and medical fitness to travel. If you are in the 24th week or have completed it you will not be allowed to board. Because of the limited medical facilities, infants must be at least 24 weeks (6 months) of age on the first day of the cruise.

REGISTRATIONS RECEIVED 120 DAYS PRIOR TO DEPARTURE OR LESS:
We welcome registrations after 9/18/15. Registrations received after this date may incur an additional fee based on air and cruise availability. Additional fees will be advised upon registration.

VALIDITY DATE:

This brochure is valid until 09/17/14. If validity date has passed, current brochures may be found at www.eo.travel. Registrations will still be accepted after the validity date.

RELEASE INFORMATION

Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure.

Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. EOT assumes no liability for injury, death, damage, loss, accident, delay or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service. EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party. Florida law will be applicable to any dispute which arises out of/or concerns this brochure or your tour. Any and all litigation must be brought only in and for courts in Polk County, Florida to the exclusion of litigation anywhere else in the world.

Enrollment in and payment of deposit constitutes your acceptance of the "Fine Print." Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40